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RBW6210G01631-8G
Job Sheet 198930



Part No: RBW6210G01631-8G

Job Qty: 1 pcs

Part Name: M/R Blade Locking Protection Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G01631-8G Rev.C IPP Rev. A 18.10.11 New issue DP Verify DD/IPP Rev. B 19.03.05 drawing revision DP Verify DD/IPP Rev. C 19.07.30 DWG revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	10/14/19		0.00	0.50	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	10/14/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	10/14/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



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Container No: S220672



Part: RBW6210G01631 - 8G

Job No: 198930

Serial No/Batch: S220672

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 10/07/19

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
					Dag
140	QC 21 - FG	1 pcs	10/14/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Dag

GA078

Dag

21

9-89

OCT 09 2019

Part Op 110 - (Small Fab) 1-Assemble as per DWG. See note 8,9,10,and 11.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
37 90294A804	3/16 SS Phillips Flat Head Wood Screw #10 by 5/8"	3 (3 ea)	110-Small Fab - 1	5206437
51 91400A170	SS Phillips Rounded Head Screw #6-40 x 1/4" Long	1 Ea (1 ea)	110-Small Fab - 1	5110459
41 98017A615	Flat Washer #6 Ss	1 Ea (1 ea)	110-Small Fab - 1	5129830
5+266 NAS1149C0463R	Washer (AN960C416)	1 Ea (1 ea)	110-Small Fab - 1	5124667
78 RBW6210G01631-8G-1	Plush Screw	1 pcs (1 ea)	110-Small Fab - 1	5140914
79 RBW6210G01631-8G-2	Locking Screw	2 pcs (2 ea)	110-Small Fab - 1	5140910
78 RBW6210G01631-8G-3	Support Assembly	1 pcs (1 ea)	110-Small Fab - 1	5145626
78 RBW6210G01631-8G-5	Upper Plate Assembly	1 pcs (1 ea)	110-Small Fab - 1	5211632
170 RBW6210G01631-8G-9	Lower Plate Assembly	1 pcs (1 ea)	110-Small Fab - 1	5215860

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	90294A804	3	0	0
	91400A170	1	25	0
	98017A615	1	515	0
	NAS1149C0463R	1	247	0
	RBW6210G01631-8G-1	1	7	0
	RBW6210G01631-8G-2	2	15	0
	RBW6210G01631-8G-3	1	1	0
	RBW6210G01631-8G-5	1	0	0
	RBW6210G01631-8G-9	1	0	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date: _____ Sequence #: _____

QTY Affected: _____

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Other/Details: _____